Mechanical Properties of Acetylated Soy Rubber 2013 NSF REU: Sustainable Biomass Production & Processing

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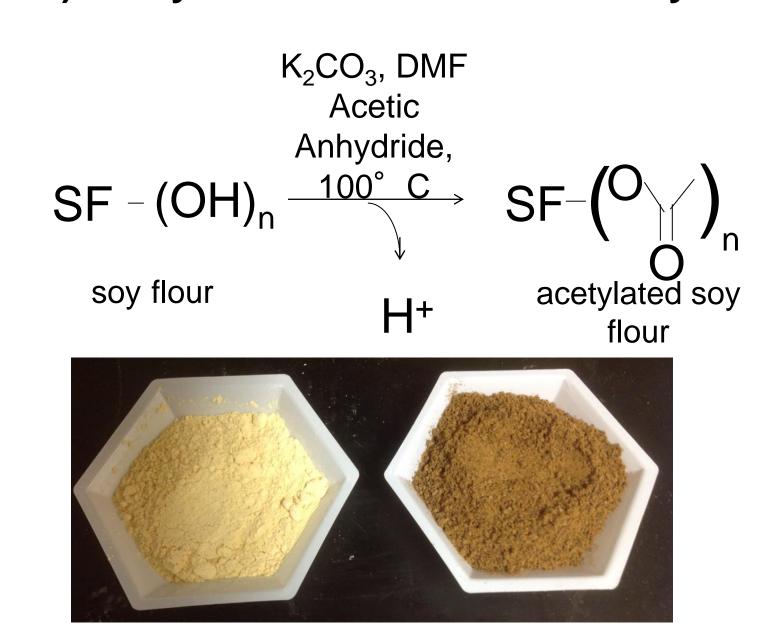
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Project Rationale & Goals

- With the depletion of petroleum resources and the growing issue of white pollution, the production and use of renewable and biodegradable plastics are becoming more essential.
- The goal of this project was to enhance the mechanical properties of synthetic rubber reinforced with soy flour
- The soy flour was acetylated to increase the flour-rubber interfacial strength and the resulting mechanical properties with unfilled rubber as well as rubber reinforced with untreated soy flour.

Materials & Methods

1) Acetylation Pretreatment of Soy Flour





- Each zone was set to 135° C and screw was set to rotate at 60 rpm.
- Samples of the following composition were made:
 - 100% Dynaflex
 - 10%, 15%, 20% defatted soy flour-untreated (SF)
 - 10%, 15%, 20% acetylated soy flour (ASF)



3) Compression Molding

- Samples were made using the following parameters:
 - 9.0 g of material in a dog-bone mold
 - -149° C and 5 tons of pressure
 - Pre-heated for 8 min with no force
 - Force was applied for 5 min
 - Pressure was released and sample was cooled to 52° C.

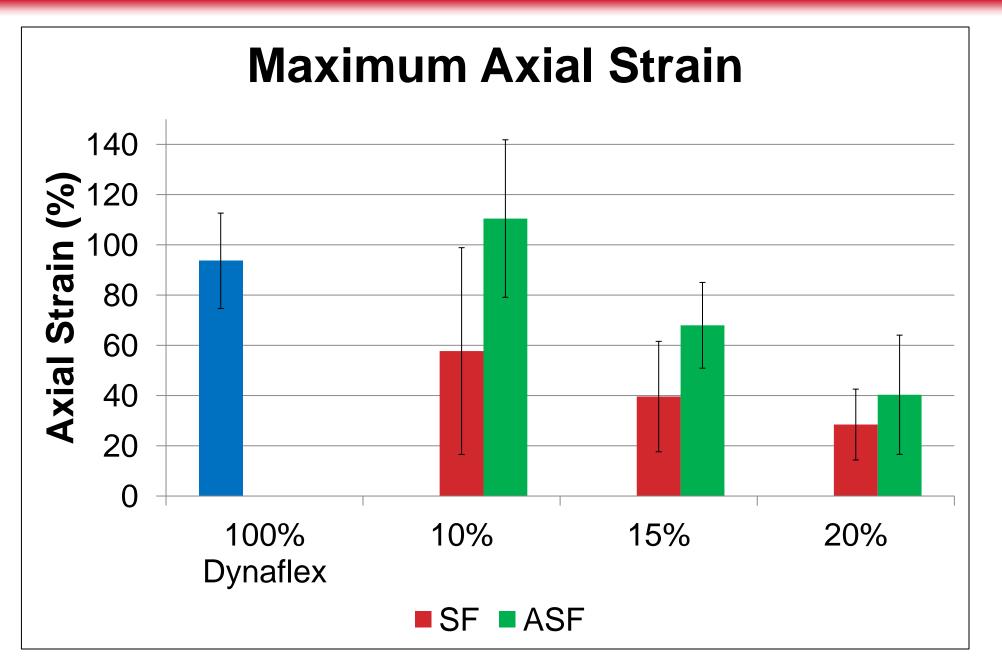
4) Mechanical Properties Testing

- Instron materials testing machine.
- Determined modulus, maximum stress, maximum axial strain, and elongation

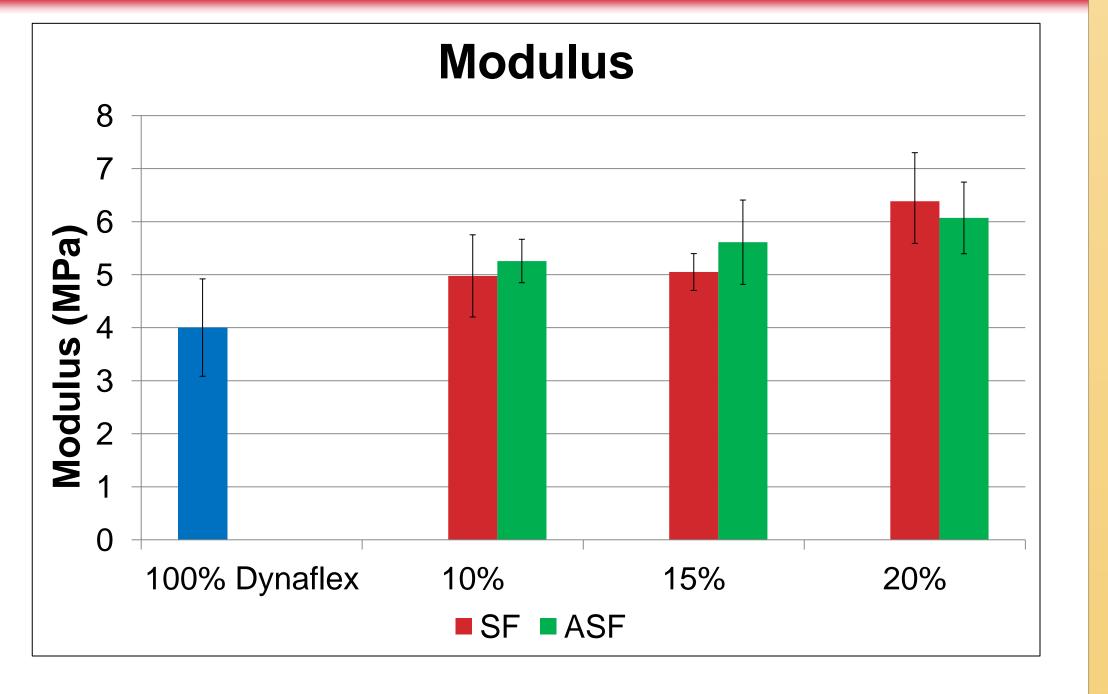
Results & Discussion



Materials Produced.
Listed from left to
right: 100% Dynaflex,
10% SF, 15% SF,
20% SF, 10% ASF,
15% ASF, 20% ASF

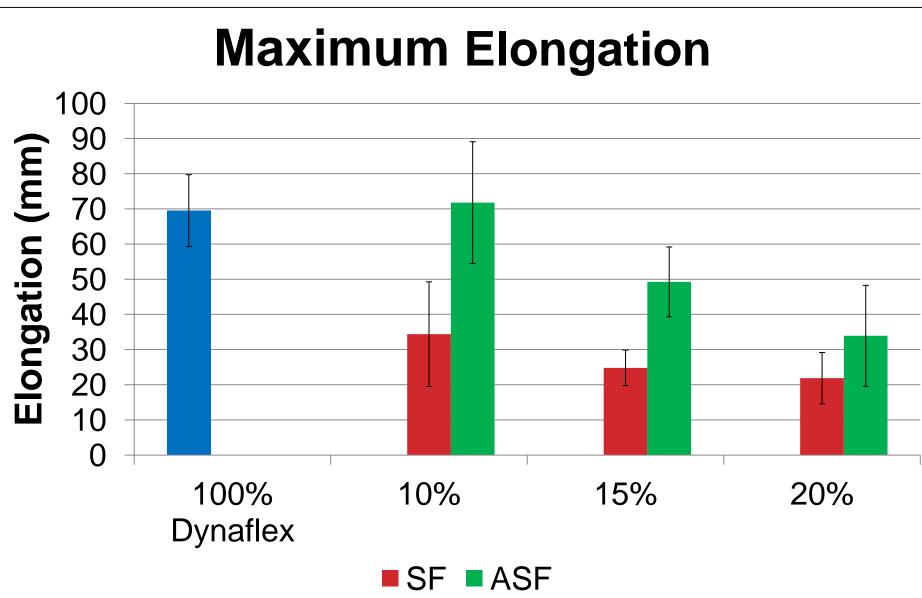


Maximum Tensile Stress 1.8 1.6 1.6 1.2 0.8 0.8 0.6 0.9 0.0 100% 10% 15% 20% Dynaflex ■ SF ■ ASF



Processing Issues

- SF composites: the SF particles had a tendency to aggregate together during the extrusion process.
 - Marginally improved through the use of a sieve with a 1.18 mm mesh size.
 - Could potentially be further improved with a sieve of smaller mesh size.
- ASF composites: the extruded material was not fully mixed. Due to limited flow during compression molding, complete blending did not occur as was expected.
 - Could potentially be improved by modifying the screw design or through multiple extrusions.



Max. Tensile Stress, Strain, and Elongation Analysis

- Inverse relationship between maximum of each characteristic and concentration of SF or ASF.
- ASF had a higher maximum value for each characteristic compared to SF.
- 100% Dynaflex and 10% ASF were observed to have comparable maximum values for each characteristic.

Modulus Analysis

- The six composites had significantly greater moduli than the pure Dynaflex.
- It was observed that ASF had greater moduli for the 10 and 15% but not for the 20% concentrations in comparison to the SF.
- Modulus was observed to be directly proportional to the concentration of SF and ASF.

*error bars on all graphs represent standard deviation

Conclusions

- The ASF composites exhibited significantly better mechanical properties compared to the SF composites over
 the concentrations that were studied. Thus, acetylation pretreatment of the SF did enhance the compatibility of
 the filler with Dynaflex.
- The 10% ASF showed similar to superior mechanical properties compared to pure Dynaflex. Therefore the
 acetylation pretreatment on SF does have potential to produce viable rubber products for commercial use.
- Residing issues in the above methodology (homogenous composites and characterization) must be addressed
 in the future to optimize the strength characteristics of ASF composites.

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Meihaus

STILL DREAMING

The Prison-Industrial

MiraCosta College



INFERIOR



utilized by corrections officials to persuade the public that justice reform is unnecessary Public officials, Welch (2003) explains, frequently sensationalize crime, overemphasizing s prevalence and severity in order to glean public support by promising solutions to such lls. Louis Freeh, formerly director of the FBI, stated in 1995 that "the ominous increase in uvenile crime . . . portend future crime and violence at nearly unprecedented levels Welch, 2003, 230). Note that, by the FBI's own statistics, this pronouncement came in ne midst of a decline in overall crime rate ("Crime in the United States"

The social consequences of such deception are immediately apparent. Welch (2003 eporting on the research of sociologist K.D. Tunnell, revealed that "49% of those [Tunnell urveyed believed that [media accurately represented violent] crime" (p. 230), when i act, news outlets overrepresented violent crime by 1,000% at the time. Moreover statistics provided by Welch demonstrates a hopeless overestimation of crime rate by the merican public. In a three-year Gallup poll conducted between 1996 and 1998, " decisive majority of the American public believed crime had increased since the previous year" (Welch, 2003, p. 230), when in fact the opposite was true in each year studied Additional surveys conducted in Florida and Oregon revealed that public belief regarding sentence length and early release due to overcrowding, respectively, depart significantly from statistical reality. The Floridian survey revealed that citizens believed "inmates served on average 40% of their original sentence" (Welch, 2003, p. 230-231), when the actual average time served-85%-was more than 200% higher. Meanwhile, the latter Oregonian study revealed the common public perception that "large numbers of both violent and nonviolent prisoners are released early due to prison overcrowding," when in

The significance of the public's being misled to the continued survival of the prison industrial complex, and by extension its correlation to historic slavery, should be mmediately clear. Fear engendered by suggestions of "rampant" crime persuade the public that absent an extraordinarily harsh prison system, society would be at the merc of its criminals. The prison industrial complex, in other words, continues to survive base argely upon public fear, precisely the same sentiment that allowed antebellum slavery to persist for decades. In concluding his address, Hammond warned that "Our slaves do no . Yours do vote . . . If they knew . . . that the ballot box is stronger than 'an arm . . where would you be? Your society would be reconstructed, your government overthrown, your property divided . . . " ("The 'Mudsill' Theory")

Hammond's intention's here are obvious: he aims to engender fear in his opposition and encourage the North to abandon its quest for abolition, Identically, the modern corrections industry warns that criminal leniency prescribes additional crime and social lestabilization in order to distract from prison-reform movements. Combining this start similarity in rhetoric with the knowledge that criminal justice disproportionately affects ersons of color at every point in the justice process, and the inevitable-if infuriatingresented before the senate



Even for those persons of color not yet enslaved by the corrections industry, the hreat of becoming enslaved is constant. To be sure, genuine racism exists in moder merica, but to consider this the sole or even the primary cause of the overrepresentation of African-Americans in modern corrections is shortsighted, and for that matter, istraction. In order for positive change to be affected within communities of color and society at large with regards to criminal justice, a comprehensive effort, at the center of which lie education, early-intervention programs, positive peer interaction and countless other elements, must be pursued with dedication and perseverance

It seems the habit of every society to examine itself only decades or centuries before and pronounce that former self atrocious and intolerant. Without question, the constant atmosphere racism within the United States was dead and buried years ago, but it embers continue to find their corruptive way into the only recently-built floorboards of equality and equity. Perhaps, were this writing examined a century from now, it would be ebased as racist simply for using the term "African-American.' Perhaps my even being aware of ethnic issues will lead me to be termed an intolerant fool when a millennium has bassed since these words were penned. Perhaps humans are merely fumbling in the dark, but if there is one burning torch in the shadowed halls of social change, it is a duty to both mankind and morality to search ceaselessly for it.

FRAMEWORK

On March 4, 1858, southern slaveholder James Henry Hammond presented to J.S. senate one of the most heinous speeches in human history, suggesting that slavery was both socially necessary and culturally sensible. While man Americans hold that such thinking has by centuries passed away, modern corrections practices reveal that slavery has instead grown increasingly subversive. Characteristic similarities between Hammond's address and model corrections practices in five areas demonstrate 1860s slavery practices persist unchallenged, in the modern day:

- regard to their individuality or humanity
- (2) Discrete targeting, the enslavement of particular social or ethnic groups (3) Extreme longevity, the maximization of the period of enslavement.
- (4) Negative characterization, the framing of enslaved persons as lesser whether in morality, intelligence or ability—and therefore deserving of the condition
- (5) Social terrorism, fear mongering directed specifically at convincing the public that to alter the form of the institution in question would damage or

formulations of slavery that have existed throughout history, and are thus ar inclusive framework through which to argue the existence of modern, prison-





The shared practice of individual commodification, is the most visible aspect of these institution's similarity. Hammond unabashedly embraces such action i stating: "In all social systems there must be a class . . . requiring but a low order of ntellect and but little skill. . . . Such a class you must have, or you would not have that other class which leads progress, civilization, and refinement" ("The 'Mudsill Theory"). Hammond characterizes African-American slaves as fitting solely for the duty they have been assigned by the "consent of mankind" ("The 'Mudsill' Theory" Moreover, Hammond makes no attempt to disquise the fact that he and others "us [African-American slaves] for our purpose" ("The Mudsill Theory;" emphasis mine), African-American slaves as an asset to be used by those of a "higher" social of

While corrections is not explicitly profit-motivated, human commodification is rampant in the American prison industry. Discussing prison privatization, Michae Welch (2003) speaks of the American Jail Association's promoting its 1995 convention through the slogan "tap into the 65 billion dollar local jails market" (p 235), rhetoric revealing that the inmate humanity is neglected within a priso industrial mindset: upon confinement, inmates are no longer individuals, but nameless components of a "market," interchangeable components of an institution that will continue to function with or without their presence

A similarly gut-wrenching avarice at human expense is implied by a statement from Rod Ryan of the Dial corporation. "I already sell \$100,000 a year of Dial soap 2003, 235). As did the AJA, Ryan views corrections facilities not as institutions composed of individuals, but as entities, evidenced by his referring to the entire state of Texas as a "market." Far more important, however, is Ryan's simple use of the word "worth" within this quotation. This tiny, possibly Freudian slip of the tongue all but explicitly demonstrates that Ryan—like Hammond—considers the inmate he supplies strictly as sources of revenue. His concern is not for the welfare of the nmates or their eventual rehabilitation, but entirely for his bottom line. Justice officials' mindsets toward justice, in other words, demonstrate that slavery's key feature is as overtly present in modern day prison industrial practices as in mid-18

BLACK RACE

DISCRETE TARGETING

(2003) explains, "requires a steady influx of commodities" (235), aka prisoners. Thus, crucial to understanding prison-industrial slavery is an awareness of zero tolerance. Ismaili (2003) describes its 1970s and 80s emergence as economically motivated, a product of "successive econ ecessions, labor management conflicts, . . . political instability" (p. 25 and associated phenomena. 20th century economic hardship forced market restructuring in which two varieties of employment existed: low-skilled part time work, and "skilled" (i.e., degree-obligatory) employment 'aimed primarily at graduates" (Ismaili, 2003, p. 257).

These hardships, Ismaili (2003) explains, simultaneously reduced welfare benefits, intensifying the economic isolation of the already poverty stricken demographics reliant on such benefits for survival. The lisadvantaged, forced to opt for either starvation or criminality, frequently and understandably chose the latter. The consequent growth in crimproduced an extreme political ideology emphasizing punishment over rehabilitation-also known as zero tolerance. Ominously, Ismaili (2003) notes that such policies "can be fine-tuned so that only those perceived as a threat to society are affected" (p. 260)





Not only are the disproportionate consequences of zero tolerance for communities of color apparent in current priso demographics, but the targeting of specific groups by criminal justice emerged only recently, illustrating that the such discrete argeting is practiced in order to ensure the ongoing profitability of the prison industrial complex. Welch (2003) reports that while was far more equitous-whites represented 75% of prison populations in that era—in the year 2000, 70% of new inmates ten black men were under "some form of correctional supervision" (parole, probation, etc.; Welch, 2003, 232), while only one in fifty whites and one in 100 members of other ethnicities were in the same position.

The above demographic, however, while greatly distressing s broadly-known and therefore mundane unless taken in the context of Hammond's statement that "[w]e do not think that whites should be slaves either by law or necessity. Our slaves are black, of another and inferior race" ("The 'Mudsill' Theory;" emphasis mine). To correlate Hammond's rhetoric and prisor industrial slavery in this case, it is useful to distinguish betweer ideological and practical slavery. That is, American corrections can be termed an institution of slavery on the grounds that reflects in practice, demographically speaking, Hammond's ideology. While Hammond's referring to African-Americans as an inferior race allowed a great deal of slavery to persist in his era, far more disturbing is the fact that supposedly longoutdated notions relating to ethnicity persist in the modern da a period characterized by the routine denunciation of slavery as a peak atrocity. Interpreted through historic proslavery rhetoric the targeting of specific communities by criminal justice demonstrates clearly the presence of a covert form of slavery within American prisons, if not slavery of the overt variety

Similarities between American prisons and Hammond's rhetoric unfortunately transcend demographics. Slavery's hallmark—its being a position of extreme longevity—is pervasively present in industrialize corrections practices. As Welch (2003) explains, the profit potential of American prisons leads individuals at every stage of the justice process to unjustifiably lengthen sentences. Inmates of a New Mexico prison owned by the Corrections Corporation of America, for example "lost good time [good behavior that reduces sentence length] eigh times more frequently than prisoners in a state institution" (Welch 2003, 261; emphasis mine). Privatized prisons, motivated purely profit, routinely extend sentences with such abandon that such actio cannot be motivated by any other factor than profit. Privatize corrections facilities artificially maximize the length period for which their commodifies are confined—paralleling Hammond's statement that "our slaves are hired for life" ("The 'Mudsill' Theory"). Considering this hetorical parallel alongside the fact that, on average, white inmate receive an average sentence of 32.1 months, and black inmates a average of 64.1 (Mustard, 2001, 296), it is undeniable that judicious effort is applied to ensure that those enslaved in the correction industry are confined for as long as possible, and that African-America nmates are singled-out for such extended confinement.



Beyond revealing institutionalized racism, correction's unchallenged targeting of black communities indicates a lack of public acknowledgement of the U.S. discriminatory justice system—indicating that Americans have come to regatively characterize criminals as lost causes. The consequences of this negativity fail argely to communities of color, Welch (2003) explains, as media frequently and rroneously suggests to the public that "crime [occurs] primarily at the street leve nvolving young, low socioeconomic black and Latino males" (p. 229).

Reinforcing this stereotype is the common view of crime as necessarily resentative of poor character rather than a complex collection of social nfluences. While historically, the United States' emphasized criminal rehabilitation and reintegration—what Ismaili (2003) calls a "criminology of inclusion" (p. 259) ne severe economic recessions that defined the 1970s and 80s, combined with th media attention surrounding criminality, led to the view of criminals as unworthy or reformation—what Ismaili (2003) calls a "criminology of exclusion" (p. 258) emphasis mine), facilitating what may be called acceptable ignorance. Citizens are ustified in pronouncing undue hardships faced by American prisoners to be well deserved so long as those criminals are "incapable" of positive change. Welch 2003) warns that such an attitude "threatens to erode any humanistic approaches o crime" (p. 237), demonstrably so for communities of color. Compare this attitude with antebellum proslavery rhetoric's aim to characterize black slaves as naturally deserving the condition of slavery in an effort to divert public attention from i Recall Hammond's referring to black slaves as "... a class requiring but a low order of intellect and but little skill" ("The 'Mudsill' Theory"), and the connection between modern prison-industrial and historic slavery is concrete. Both institutions characterize their human commodities as lesser, justifying the public's tendency t gnore even the great injustices to which they are subjected-all for the purpose of maintaining the economic industry they unwittingly fuel.

H@NDRS

Brachistochrone

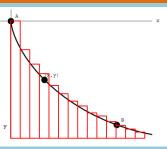
here problem is an age oid problem in physics. The name (Erachistochone) is derived oid Strokhistos (photoset) and Chronos (line), for many years an assert to the control of the contro



 to find a curve along which a particle will slide in the minimum time from A to B, the second point is lower than B but not directly beneath Figure 1: Particle falling on a solution curve

- · Graph of particles direction to satisfy the shortest time
- Assumption
- Gravity is homogeneous → Velocity is constant
- No Friction
- Variables:
- m = mass
- v = velocity
- g = gravity (9.8m/s²)
- y = height
- ds = $\sqrt{1 + (y')^2} dx$ (Arclength)
- $\frac{mv^2}{2}$ + mgy = 0 (Conservation of Energy)
- t= s (Uniform speed motion)
- t (time) = $\int_0^x \frac{ds}{ds}$ (Finding area under curve)





Differential Equation Solution

$$\begin{aligned} &(1+y'^2)y = k^2 \\ &y' = +\sqrt{\frac{k^2}{y}-1} \end{aligned} \qquad (y = k^2 (\sin t)^2 \text{ Substitution}) \\ &k^2 2 (\sin(t)) (\cos(t)) |\frac{\sin(t)}{\cos(t)}| dt) = (dx) \\ &2k^2 \int (\sin t)^2 dt = \int dx \\ &k^2 \int \cos 2t + 1 \ dt = \int dx \\ &k^2 (-\sin(2t)(1/2) + t) = x + c \end{aligned} \qquad (y = k^2 (\cos(2t) + 1)/2)$$

 $\frac{k^2}{2}(\theta - \sin(\theta)) = x k^2 ((\cos(\theta) + 1)/2) = y (y = k^2 (\cos(2t) + 1)/2))$

Calculus of variations Solution

- = $\frac{1}{\sqrt{2a}} \int \frac{1}{\sqrt{y}} (1 + y_1^2) dx \quad y = \frac{dy}{dx}$
- $\frac{1}{\sqrt{y}} (1 + y_1^2) \frac{y_1^2}{\sqrt{y} \sqrt{(1+y_1^2)}} = \text{constant}$
- $y(1+y_1^2) = 2c$ $y_1 = \tan \psi$
- y = c(1+cos(2ψ)) dx = dy (cot(ψ))
- $x = a c (2\psi + \sin(2\psi))$

Solution

$$x - x_1 = R(\theta - \sin \theta)$$
 (10)
 $y - y_1 = R(1 - \cos \theta)$ (11)

These are parametric equations for a cycloid

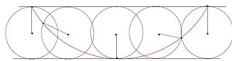


Fig. 5: The path of a brachistochrone is shown in red

These two examples of solutions of the Brachistochrone problem display the variety of ways to find the solution of the Brachistochrone. The structure of the problem is the same, yet the path to the solution is

Beginnings of Calculus of Variation

The Brachistochrone helped to create calculus of Variations by utilizing the concepts below. Ordinary maximum and minimum theory:

 $f(a + \epsilon) - f(a) > 0$ minimum

 $f(a + \epsilon) - f(a) < 0$ maximum

 $f(a + \epsilon) = \epsilon f'(a) + (1/2)(\epsilon^2)(f''(a)) + 0(\epsilon^3)$

This was to determine the shortest time which is dependent on the f"(a).

Weak Variations:

$$I = \int_{a}^{b} F\left(x, y, \frac{dy}{dx}\right) dx$$

The concept explains the slight manipulation of the original equation in order to validate a maximum or a minimum of the original function.

 $y = s(x) + \epsilon t(x)$

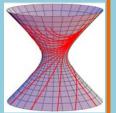
Is + δ Is = $\int_{a}^{b} F(x, s(x) + \epsilon t(x), s'(x) + \epsilon t'(x)) dx$ Eulerian Characteristic Equation:

This is a specified equation to find the stationary point (minimum or maximum point) for a weak variation.

 $F - y' \left(\frac{\partial F}{\partial y'} \right) = c$

Modified Assumptions

NODITIED ASSUMPTIONS
In close reamination of the current literature, it was discovered that many modifications were, made to the original problem. Specifically interesting modifications included solving the Brachistochrone problem with non-homogeneous gravity. The variations on the samption provided in the original Brachistochrone problem, require most knowledged physics and mathematics. The solution provides insight into host three identically provided in proceedings of the process of the proces The Object to the left is called a hyperboloid of one sheet and the object to the left is called a

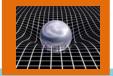




Einstein: Theory of General Relativity

The theory of general relativity is often referred to as one of the most significant developments of Physics. In a simplification the theory states space is a fabric affected by the mass of objects causing gravitational pull. Einstein was a brilliant individual, although due to his lack of extensive knowledge in mathematics was unable to represent his ideas properly. This is an idea seen in society to often. Scientist specialize in their field and don't necessarily have an adequate understanding the mathematics behind their theories and as a result often have trouble proving their concept. Einstein was no different he often had to collaborate with mathematicians in order to correctly represent his ideas in mathematics. This often inhibited his work on general relativity. One of the math concepts he utilized was Calculus of Variation. The Palatini Method to solve the metric and the affine connection.

A symbiotic relationship exist between mathematics and physics. Many often forget the true importance of these two fields working in tandem. Mathematics is the pattern finder and Physics is the answer to why those patterns exist.



Applications of Calculus of Variations: Calculus of Variations deals with problems where there is a relationship

(function) between more than two variables. Calculus of variations can be applied to problems where multiple variables are

tied together in a relationship but largely unknown.

Examples of uses are Quantum mechanics and General Relativity Significance:

In reality many questions remain unanswered and many discoveries remain undiscovered due to the disconnect that occurs between mathematics and science. Often Physicist cannot prove their theories because a lack of knowledge of the mathematics required to prove their conclusions. Therefore the research conducted on the Brachistochrone problem with its many solutions and variations, is pivotal to inspire future students to be multidisciplinary in order to eliminate the delay Einstein encountered. The relationship between mathematics and physics persist into the creation of new theories. These theories then help push society into the future. As engineers utilize the theories in order to develop new machines. Machines seen in the popular science fiction show Star Trek are brought to life. Such as the replicator which is an earlier version of the 3-D printer.

Physics:







Calculus of Variations

Math:

Physics:

Theory of General



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